



Dart Aerospace Ltd.
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RBW6305G02831-3G

Job Sheet 193119



Part No: RBW6305G02831-3G

Job Qty: 2 pcs

Part Name: Tool, Main Gear Box Upper Fitting Replacement



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 4/26/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6305G02831-3G Rev. 1 IPP Rev. A 18.05.18 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off								
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time									
110	Small Fab - 1	2 pcs	4/26/19		0.00	0.00	External Load - 1		AP 2019/04/09 MICHEL								
							External Load - 2										
							External Load - 3										
							Small Fab - 1										
							Small Fab - 2										
							Small Fab - 3										
							Small Fab - 4										
							Small Fab - 5										
							Small Fab - 6										
							Small Fab - 7										
120	QC 5	2 pcs	4/26/19		0.00	0.00	QC 5 - 10										
							QC 5 - 12										
							QC 5 - 17										
							QC 5 - 18										
							QC 5 - 19										
							QC 5 - 22										
							QC 5 - 24										
							QC 5 - 3										
							QC 5 - 43										
							QC 5 - 49										
							QC 5 - 51										
							QC 5 - 58										
							QC 5 - 68										
							QC 5 - 9										
							QC 5 - 50										
							QC 5 - 30										
							QC 5 - 40										
							130	Packaging 3-1 - Stock - B4B		2 pcs	4/26/19		0.00	0.00	Packaging 3 - 1 - B4B		APR 08 2019 DAS 40 9-89
															Packaging 3 - 2 - B4B		
															Packaging 3 - 3 - B4B		
Packaging 3 - 4 - B4B																	



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Container No: S170686



Part: RBW6305G02831-3G

Job No: 193119

Serial No/Batch: S170686

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 04/09/19

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	M2C
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	4/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DA: APR 09 2019
				QC 21 - SA - 53	21 GA

Part Op 110 - (Small Fab) 1-Glue placard RBW6305G02831-3G-7 to RBW6305G02831-3G-11 foam as per DWG. 2-Glue foam to Descriptions: case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1060-E	Case	2 pcs (1 ea)	110-Small Fab - 1	S170580
RBW6305G02831-3G-11	Top Foam use in case APP-1060-E	2 Ea (1 ea)	110-Small Fab - 1	S170581
RBW6305G02831-3G-7	Placard	2 pcs (1 ea)	110-Small Fab - 1	S170582
RBW6305G02831-3G-9	Bottom Foam use in case APP-1060-E	2 Ea (1 ea)	110-Small Fab - 1	S170583
RBW6305G10931-3G	Adapter, Main Gear Box Upper Fitting Removal	2 pcs (1 ea)	110-Small Fab - 1	DS163949 DS163950
RBW6305G11051-3G	Pin, Main Gear Box Upper Fitting Installation	8 pcs (4 ea)	110-Small Fab - 1	S170585
RBW6305G11151-3G	Pin, Main Rotor Servoactuator Fitting Installation	8 pcs (4 ea)	110-Small Fab - 1	S170586

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	APP-1060-E	2	5	2
Allocated Container Detail				
Qty	Container No	Location		Init
2	S170580	ga151a		_____
	RBW6305G02831-3G-11	2	3	0
	RBW6305G02831-3G-7	2	4	0
	RBW6305G02831-3G-9	2	3	0
	RBW6305G10931-3G	2	0	0
	RBW6305G11051-3G	8	12	0
	RBW6305G11151-3G	8	12	0
Part Specifications				
Specifications could not be found.				

Plex 4/9/19 8:50 AM dart.boucher.sylvie